

A S A P

Work Order ID 58240

Sunday, May 02, 2010 1:06:45 PM



Page 1

Item ID: D3909-5

Accept



Setup Start



Revision ID:

Item Name: Eyebolt Stud

Stop



Start Date: 5/3/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 5/7/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 10-5-2 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr Revision Nbr

D3909

B

0.00



Doosan

Memo

0.00

Doosan Lathe

turn as per dwg and folio FA872

DWG REV: *R*

FOLIO REV: *R*

SA 10/05/04

13 6

110



DEBURR

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

SA 10/05/04

13 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58240

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Page 2

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Stop



Start Date: 5/3/2010

Start Qty: 10.00



Cust Item ID:

Required Date: 5/7/2010

Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/10/05/04

13 0

PR

150



Packaging

Packaging

Identify as per dwg & Stock Location: 95

0.00

Memo

10-5-4 SF (BX)

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

10/05/05/HJ

CZ101514

W/O: 58240		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10-5 4		Russ took 1 for testing.	MF	10-5-4	1			

Part No: D3909-5 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Sunday, May 02, 2010 1:06:44 PM

Page 1

Work Order ID: 58240



Parent Item: D3909-5



Parent Item Name: Eyebolt Stud

Start Date: 5/3/2010

Required Date: 5/7/2010

Comments: IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD IPP Rev:B
as per dwg revB DD 10.04.20 verified by:EC

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M303R1.000		Purchased	No			100	f	40.7000	0.25			

303 Round Bar 1.00



Location	Loc Qty	Loc Code
MAT028	40.7	
113325	40.7	

3.1 Pt S11005loc

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	58240
Description: Eyebolt Stud	Part Number:	D3909-5
Inspection Dwg: D3909	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<u>SA</u>	Audited by:	<u>ANL</u>	Preliminary Approval:	
Date:	10/05/04	Date:	10/05/04	Date:	

Rev	Date	Change	Revised by	Approved
A	10.04.20	New Issue	KJ	 

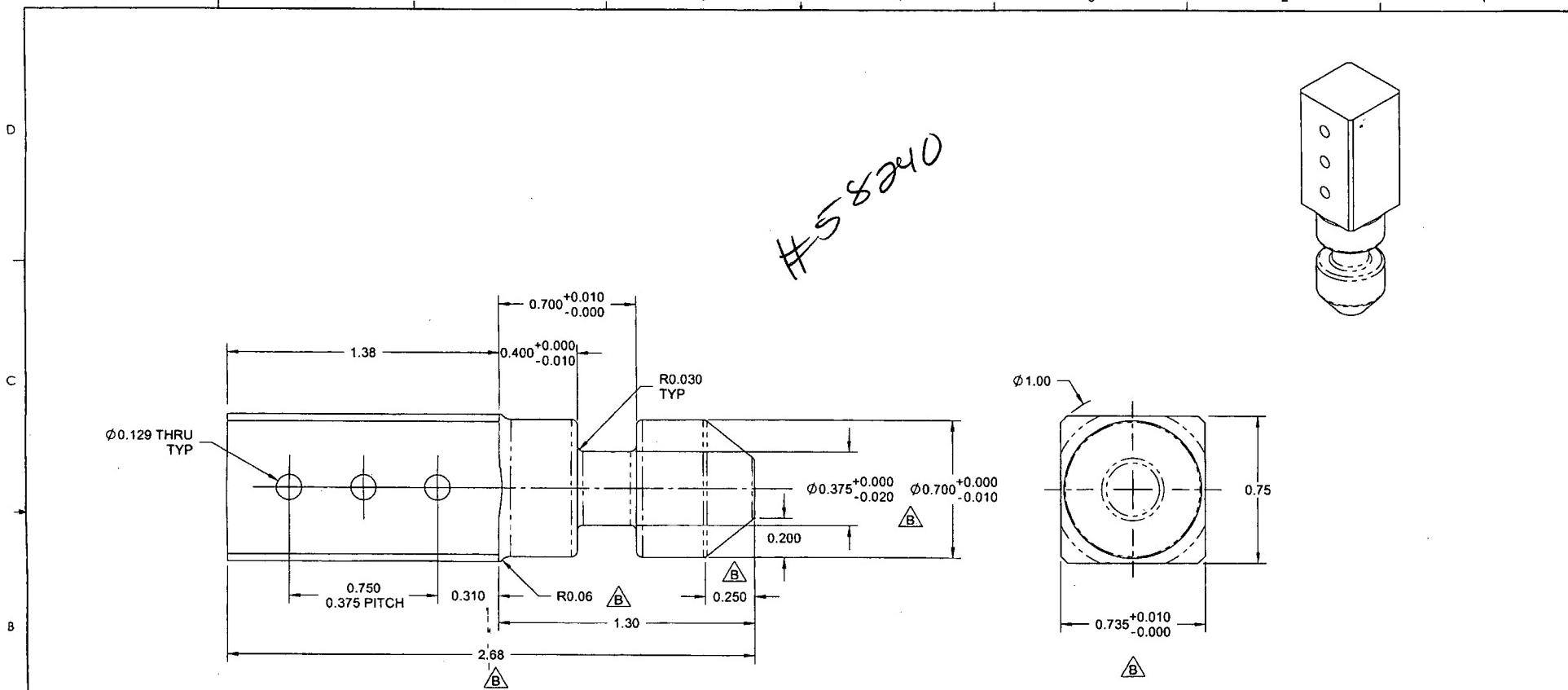
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

**D3909-5 EYEBOLT STUD**

NOTES:
 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
 PER DART SPEC M303R OR M304R

- 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3909-5" USING FINE POINT PERMANENT INK MARKER
 7) WEIGHT: 0.31 lbs

RELEASED
 2010-04-07
 JWP

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	JPH	HAWKSLEY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	
MFG. APPR.	JP	D3909	REV. B
APPROVED	JW	SHEET 5 OF 5	
DE APPR.	JP	TITLE	SCALE
DATE	10.04.06	FWD X-TUBE LUG ASSY	NTS

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